

6/18/2018

[Dart Hawkesbury] Job Sheet - David, Logan

Split

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBE350A93-3200-20-1
Job Sheet 179368

Part No: RBE350A93-3200-20-1 **Job Qty:** 20 ea

Part Name: Main Gear Box/Rotor Brake Retaining Nut Wrench

Part Weight: 0 lbs **Status:** At Planning **Priority:** Medium

Job Created: 6/18/18 **Job Tracking No:**

Due Date: 7/23/18 **Created By:** Logan David

Type: SOLD **Description:**

Note: DWG RBE350A93-3200-20 REV:D IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/23/18	0.00	0.00		Start Up Machining-4		SL
100	CNC Lathe	20 pcs	7/23/18	0.00	26.67		MORI NLX		SL
110	QC	20 pcs	7/23/18	0.00	0.00		QC2 Machining-5		SL
130	QC	20 pcs	7/23/18	0.00	0.00		QC8 Machining-5		
230	Packaging	20 pcs	7/23/18	0.00	0.00		Packaging3-2		
240	QC21-SA	20 Ea	7/23/18	0.00	0.00		QC21		

Part Op 100 - 1-Machine as per folio FB875 FOLIO REV: _____ DWG REV: _____ 2-Broach as per dwg. 3-
Descriptions: Debur
230 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R2.000	17-4 SS H900 Round Bar 2.000"	2.5400 ft (.127 ea)	90-Start up Operation	5/179892 5/178809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R2.000	3	20	0

Part Specifications

Specifications could not be found.

DART AEROSPACE

Container No: S103358



Part: RBE350A93-3200-20-1

Job No: 179368

Serial No/Batch: S103358

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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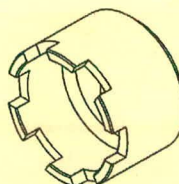
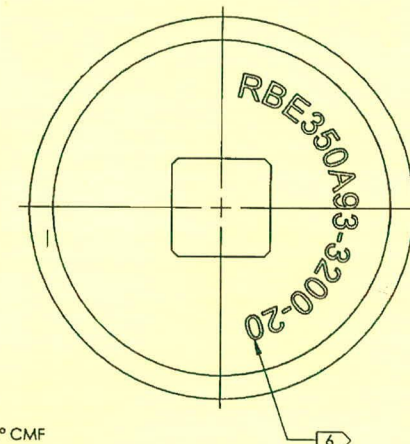
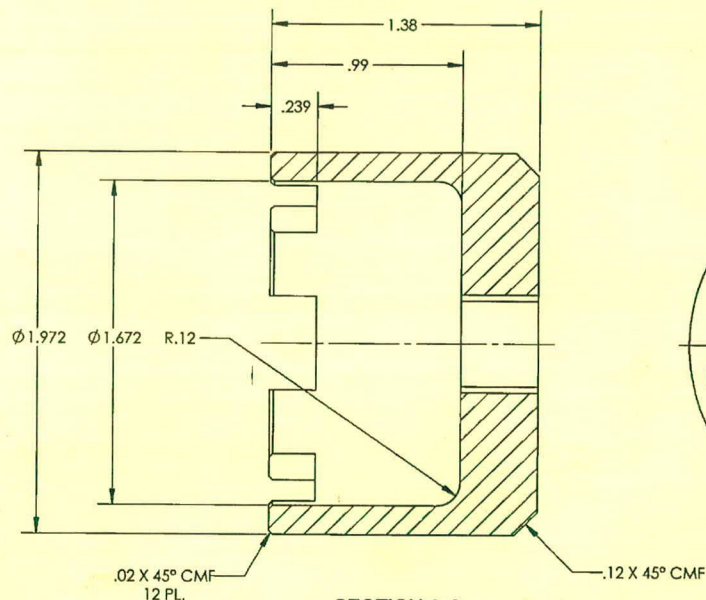
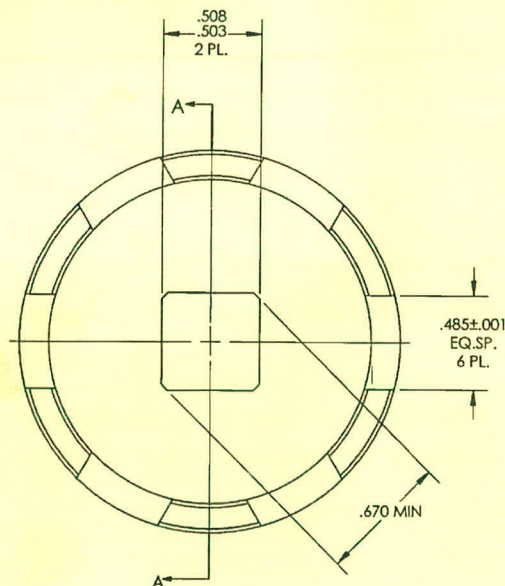
Date: 08/17/18

Plex 6/18/18 11:54 AM dart.logan.david

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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
D	DIMENSION .505 CHANGED FOR .503/.508, TEMPLATE UPDATED, DIMENSION .985 CHANGED FOR .99, CHAMFER .02 X 45° 12 PL. ADDED, ENGRAVING CHANGED FOR MACHINE ENGRAVE, DIMENSION .670 MIN ADDED, DIMENSION .485 CHANGED FOR .485 +/- .001 EQ.SP. 6 PL., DIMENSION 60° (x6) REMOVED	17-799	17.12.21	VM	ML



RBE350A93-3200-20-1 MGB/ROTOR BRAKE RETAINING NUT WRENCH

- NOTES:**
1) MATERIAL: 17-4 PH-H900 SS
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE MGB/ROTOR BRAKE RETAINING NUT WRENCH	
PART NO. RBE350A93-3200-20	REV D
TOOL NO. RBE350A93-3200-20	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/21	TOLERANCES: XX ± .005 X ± .01 .X ± .1
DRAWN BY: VM 12/21/2017	FRACTIONS 1/8 ANGLES 1.5°
CHECKED BY: VM 01/02/2018	SURFACE ROUGHNESS
INFO REVIEW BY: DD 01/02/2018	SCALE: NTS
APPROVED BY: ML 01/04/2018	SHEET 2 OF 6
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